# SHARP SERVICE MANUAL

No. 00ZUX370H/SME

FACSIMILE



# UX-370 UX-310 MODEL FO-730

# CONTENTS -

# **CHAPTER 1. GENERAL DESCRIPTION**

[1] Specifications	1-1
[2] Operation panel	1-2
[3] Transmittable documents	1-3
[4] Installation	1-4
[5] Quick reference guide	1-9
[6] Option imaging film specifications1	1-11

# **CHAPTER 2. ADJUSTMENTS**

[1] Adjustments	. 2-1
[2] Diagnostics and service soft switch	. 2-2
[3] Troubleshooting	2-16
[4] Error code table	2-17

# **CHAPTER 3. MECHANISM BLOCKS**

[1] General description	3-1
[2] Disassembly and assembly	
procedures	3-3

# **CHAPTER 4. DIAGRAMS**

[1] Block diagram	4-1
[2] Wiring diagram	4-2
[3] Point-to-point diagram	4-3

# CHAPTER 5. CIRCUIT DESCRIPTION

[1] Circuit description 5-1	
[2] Circuit description of control PWB5-2	
[3] Circuit description of TEL/LIU PWB 5-8	
[4] Circuit description of	
power supply PWB5-11	
[5] Circuit description of CIS unit	
CHAPTER 6. CIRCUIT SCHEMATICS AND PARTS LAYOUT	
[1] Control PWB circuit 6-1	
[2] TEL/LIU PWB circuit 6-9	
[3] Power supply PWB circuit 6-14	
[4] Operation panel PWB circuit 6-16	
CHAPTER 7. OPERATION FLOWCHART	
[1] Protocol	
[2] Power on sequence	
CHAPTER 8. OTHERS	

[1] Service tools	8-1
[2] IC signal name	8-4
PARTS GUIDE	

Parts marked with " $\underline{\Lambda}$ " is important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

# SHARP CORPORATION

This document has been published to be used for after sales service only. The contents are subject to change without notice.

— CAUTION FOR BATTERY REPLACEMENT —
<ul> <li>(Danish) ADVARSEL !</li> <li>Lithiumbatteri-Eksplosionsfare ved fejlagtig håndtering.</li> <li>Udskiftning må kun ske med batteri af samme fabrikat og type.</li> <li>Levér det brugte batteri tilbage til leverandoren.</li> </ul>
(English) Caution ! Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the equipment manufacturer. Discard used batteries according to manufacturer's instructions.
<ul> <li>(Finnish) VAROITUS</li> <li>Paristo voi räjähtää, jos se on virheellisesti asennettu.</li> <li>Vaihda paristo ainoastaan laitevalmistajan suosittelemaan tyyppiin. Hävitä käytetty paristo valmistajan ohjeiden mukaisesti.</li> </ul>
(French) ATTENTION Il y a danger d'explosion s' il y a remplacement incorrect de la batterie. Remplacer uniquement avec une batterie du même type ou d'un type recommandé par le constructeur. Mettre au rébut les batteries usagées conformément aux instructions du fabricant.
(Swedish) VARNING Explosionsfare vid felaktigt batteribyte. Använd samma batterityp eller en ekvivalent typ som rekommenderas av apparattillverkaren. Kassera använt batteri enligt fabrikantens instruktion.
(German) Achtung Explosionsgefahr bei Verwendung inkorrekter Batterien. Als Ersatzbatterien dürfen nur Batterien vom gleichen Typ oder vom Hersteller empfohlene Batterien verwendet werden. Entsorgung der gebrauchten Batterien nur nach den vom Hersteller angegebenen Anweisungen.

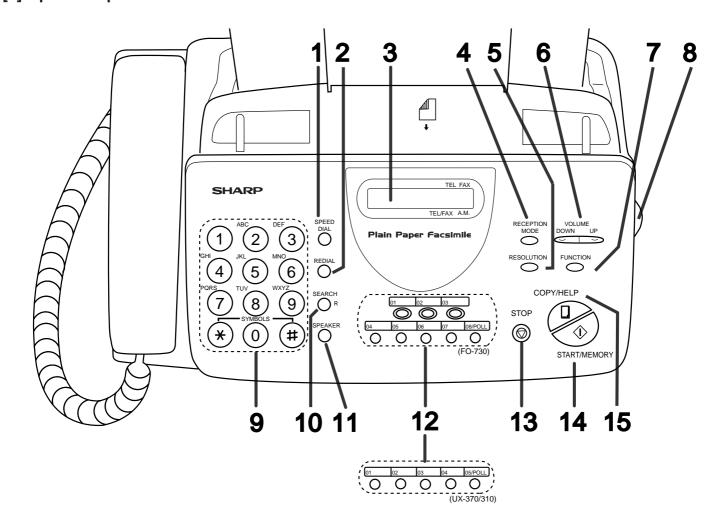
# **CHAPTER 1. GENERAL DESCRIPTION**

# [1] Specifications

Automatic dialing:	Rapid Key Dialing: 5 numbers	Effective scanning width:	210 mm max.
(UX-370/310)	Speed Dialing: 40 numbers	Contrast control:	Automatic/Dark selectable
Automatic dialing: (FO-730)	Rapid Key Dialing: 8 numbers Speed Dialing: 80 numbers	Copy function: (UX-370)	Single/Multi-copy/Sort-copy (99 copies/page)
Imaging film:	Initial starter film (included with fax machine): 10 m roll (approx. 30 A4 pages)	Copy function: (UX-310/FO-730)	Standard
	Replacement roll: UX-3CR 30 m roll (two rolls in package, one roll yields approx. 95 A4	Telephone function:	Standard (cannot be used for incoming/outgoing if power fails)
	pages)	Power requirements:	230 V AC, 50 Hz
Automatic document feeder:	10 sheets max.	Operating temperature:	5 to 35°C
Memory size* :	512 KB (approx. 30 average pages)	Humidity:	Maximum: 85 %
(UX-370) Medem enced	0600 has with sutemptic fallback to	Power consumption:	Stand-by: 2.6 W
Modem speed:	9600 bps with automatic fallback to 7200, 4800, or 2400 bps		Maximum: 115 W
Transmission time* :	Approx. 15 seconds (Sharp special mode)	Dimensions:	Width: 343 mm
(UX-370)			Depth: 313 mm
Transmission time* :	Approx. 22 seconds		Height: 312 mm
(UX-310/FO-730)		Weight:	Approx. 3.4 kg
Reception modes:	FAX, TEL, TEL/FAX, A.M.		st Chart #1 at standard resolution in Sharp
Resolution:	Horizontal: 8 dots/mm Vertical: Standard: 3.85 lines/mm Fine/Halftone: 7.7 lines/mm	special mode, excluding tin time only). Note: The facsimile machine i	ne for protocol signals (i.e., ITU-T phase C s Year 2000 compliant.
	Super fine: 15.4 lines/mm		
Display:	16-digit LCD display		
Recording system:	Thermal transfer recording		
Halftone (grayscale):	64 levels		
Applicable telephone line:	Public switched telephone network / PBX		
Compatibility:	ITU-T (CCITT) G3 mode		
Compression scheme: (UX-370)	MH, MR, Sharp		
Compression scheme: (UX-310/FO-730)	MH, MR		
Scanning method:	Sheet-feeder CIS (Contact Image Sensor)		
Effective recording width:	204 mm max.		
Input document size:	Automatic feeding: Width — 148 to 210 mm Length — 140 to 297 mm Manual feeding: Width — 148 to 210 mm Length — 140 to 600 mm		

As a part of our policy of continuous improvement, SHARP reserves the right to make design and specification changes for product improvement without prior notice. The performance specifications figures indicated are nominal values of production units. There may be some deviation from these values in individual units.





# 1. SPEED DIAL key

Press this key to dial a 2-digit Speed Dial number.

#### 2. REDIAL key

Press this key to automatically redial the last number dialed. 3. Display

This displays messages and prompts during operation and programming.

#### 4. RECEPTION MODE key

Press this key to select the reception mode. An arrow in the display will point to the currently selected reception mode.

## 5. RESOLUTION key

Press this key to adjust the resolution and contrast before sending or copying a document.

#### 6. VOLUME keys

Press these keys to adjust the volume of the speaker when the SPEAKER key has been pressed, or the volume of the ringer at all other times

## 7. FUNCTION key

Press this key to select various special functions.

#### 8. Panel release

Grasp this finger hold and pull toward you to open the operation panel.

### 9. Number keys

Use these keys to dial numbers, and enter numbers and letters during number/name storing procedures.

# 10. SEARCH/R key

Press this key to search for an automatic dialing number, or, if you are on a P.B.X. extension, press this key to transfer a call.

# 11. SPEAKER kev

Press this key to hear the line and fax tones through the speaker before sending a document, or dialing a voice number.

Note: This is not a speakerphone. You must pick up the handset to talk with the other party.

#### 12. Rapid Dial keys

Press one of these keys to dial a fax or voice number automatically. (Note that you must attach the Rapid Key labels.)

# 13. STOP key

Press this key to cancel operations before they are completed.

# 14. START/MEMORY key (UX-370)

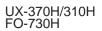
Press this key to send or receive a document, or to scan a document into memory before sending it.

# 14. START key (UX-310/FO-730)

Press this key to send or receive a document manually when off hook.

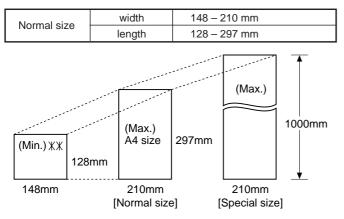
# 15. COPY/HELP kev

When a document is in the feeder, press this key to make a copy. At any other time, press this key to print out the Help List, a quick refernce guide to the opeation of your fax.



# [3] Transmittable documents

# 1. Document Sizes



XX Use document carrier sheet for smaller documents.

With special sizes, only one sheet can be fed into the machine at a time. Insert next page into feeder as current page is being scanned.

# 2. Paper Thickness & Weight

	ADF 10	Thickness	0.06–0.09 mm
Normal size	sheets	Weight	52–80g/m <sup>2</sup> 14–20lbs
Special size		Thickness	0.06–0.20 mm
Specials	5120	Weight	52–157g/m <sup>2</sup>

### 3. Document Types

Normal paper

Documents handwritten in pencil (No. 2 lead or softer), fountain pen, ball-point pen, or felt-tipped pen can be transmitted. Documents of normal contrast duplicated by a copying machine

can also be transmitted.Diazo copy (blue print)

Diazo copy documents of a normal contrast may be transmitted.

Carbon copy
 A carbon copy may be transmitted if its contrast is normal.

## 4. Cautions on Transmitting Documents

- Documents written in yellow, greenish yellow, or light blue ink cannot be transmitted.
- Ink, glue, and correcting fluid on documents must be dry before the documents can be transmitted.
- All clips, staples and pins must be removed from documents before transmission.
- Patched (taped) documents should be copied first on a copier and then the copies used for transmission.
- All documents should be fanned before insertion into the feeder to prevent possible double feeds.

# 5. Automatic Document Feeder Capacity

Number of pages that can be placed into the feeder at anytime is as follows:

Normal size: max. ADF 10 sheets

Special size: single sheet only (manual feed)

- NOTES: When you need to send or copy more pages than the feeder limit, place additional pages in feeder when last page in feeder is being scanned.
  - Place additional pages carefully and gently in feeder.
     If force is used, double-feeding or a document jam may result.

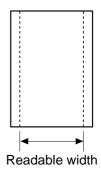
# 6. Readable Width & Length

The readable width and length of a document are slightly smaller than the actual document size.

Note that characters or graphics outside the effective document scanning range will not be read.

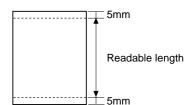
Readable width

210mm, max.



#### Readable length

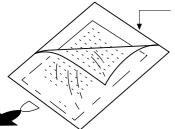
This is the length of the document sent minus 5mm from the top and bottom edges.



# 7. Use of Document Carrier Sheet

A document carrier sheet must be used for the following documents.

- Those with tears.
- Those smaller than size 148mm (W) x 128mm (L).
- Carbon-backed documents



Make print straight across paper E.G. Place the document

carrier in the document feeder with the clear film side down

Direction of insertion

- NOTE: To transmit a carbon-backed document, insert a white sheet of paper between the carbon back of the document and the document carrier.
- Those containing an easily separable writing substance (e.g., tracing paper written on with a soft, heavy lead pencil).
- NOTES: When using the document carrier, carefully read the instructions written on the back.
  - If the document carrier is dirty, clean it with a soft, moist cloth, and then dry it before using for transmission.
  - Do not place more than one document in the carrier at a time.

# [4] Installation

#### 1. Site selection

Take the following points into consideration when selecting a site for this model.

#### ENVIRONMENT

- The machine must be installed on a level surface.
- Keep the machine away from air conditioners, heaters, direct sunlight, and dust.
- Provide easy access to the front, back, and sides of the machine. In particular, keep the area in front of the machine clear, or the original document may jam as it comes out after scanning.
- The temperature should be between 5° and 35°C.
- The humidity should be between 30% and 85% (without condensation).

#### ELECTRICITY

AC 230V, 50Hz, earthed (3-prong) AC outlet is required.

# Caution!

- Connection to a power source other than that specified will cause damage to the equipment and is not covered under the warranty.
- If your area experiences a high incidence of lightning or power surges, we recommend that you install a surge protector for the power and telephone lines. Surge protectors can be purchased at most telephone specialty stores.

# If the machine is moved from a cold to a warm place...

If the machine is moved from a cold to a warm place, it is possible that the reading glass may fog up, preventing proper scanning of documents for transmission. To remove the fog, turn on the power and wait approximately 2 hours before using the machine.

#### TELEPHONE JACK

A standard telephone jack must be located near the machine. This is the telephone jack commonly used in most homes and offices.

 Plugging the fax machine into a jack which is not an jack may result in damage to the machine or your telephone system. If you do not know what kind of jack you have, or needed to have one installed, contact the telephone company.

## 2. Loading the imaging film (UX-3CR)

Your fax uses a roll of imaging film to create printed text and images. The print head in the fax applies heat to the imaging film to transfer ink to the paper. Follow the steps below to load or replace the film.

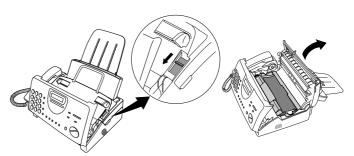
- The initial starter roll of imaging film included with your fax can print about 30 A4 pages.
- When replacing the film, use a roll of Sharp UX-3CR imaging film. One roll can print about 95 A4 pages.

**Note:** If there is paper in the paper tray, pull the paper release plate forward and remove the paper before loading the imaging film.

1 Open the operation panel by grasping the finger hold and pulling up.

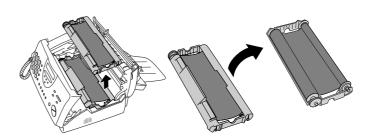


② Pull the green release on the right side of the machine forward, and open the print compartment cover.



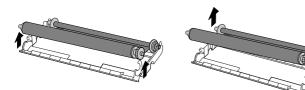
If you are installing the imaging film for the first time, go to Step 6.

③ Remove the imaging film cartridge from the print compartment (grasp the handle at the front of the cartridge) and turn it over.

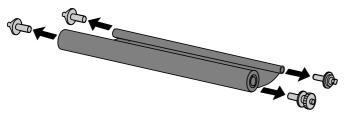




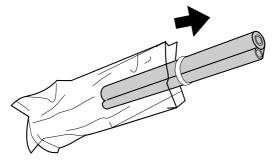
④ Remove the used film from the cartridge.



⑤ Remove the four green gears from the used film. DO NOT DISCARD THE FOUR GREEN GEARS!



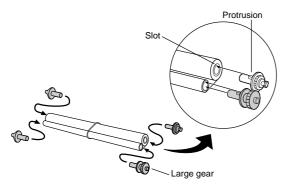
- 6 Remove the new roll of imaging film from its packaging.
  - Do not yet remove the band that holds the rolls together.



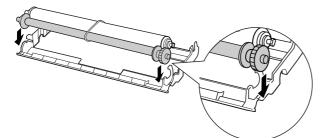
O Insert the large gear into the green end of the empty spool. Make sure the two protrusions on the large gear fit firmly into the slots in the end of the spool.

Insert the remaining three gears into the spools, making sure the protrusion on each gear fits firmly into one of the slots in the end of each spool.

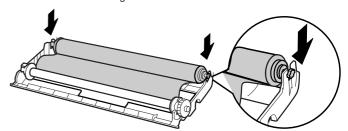
• If needed, pull the spools apart slightly to allow the gears to fit (the band will stretch).



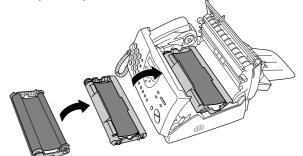
⑧ Insert the large gear into the large holder on the imaging film cartridge (make sure it clicks into place), and then insert the small gear on the other end of the spool into its holder.



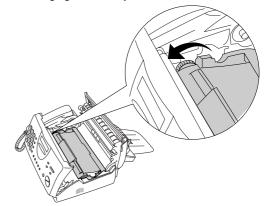
③ Cut the band that holds the two spools together. Unroll the film slightly and insert the small gears into their holders.



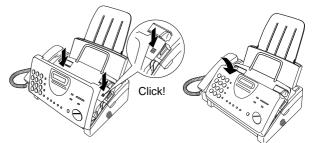
① Turn the cartridge over, grasp the handle, and insert the cartridge into the print compartment.



① Rotate the large gear toward you until the film is taut.



② Gently close the print compartment cover (press down on both sides to make sure it clicks into place), and then close the operation panel.



① Load paper in the paper tray and then press the following keys to initialize the film.

**Note:** Paper must be loaded before the film can be initialized. To load paper, see the following section, Loading the Printing Paper.



#### When to replace the imaging film.

Replace the imaging film when the display shows:

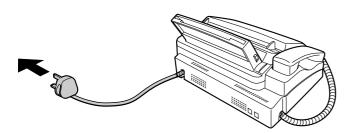
FILM END

Use the following imaging film, which is available from your dealer or retailer: Sharp UX-3CR Imaging Film

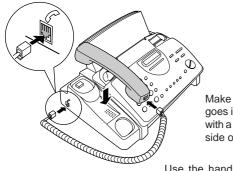
# 3. Assembly and connections

① Plug the power lead into a 230 V, 50 Hz, earthed (3-prong) AC outlet.

- **Caution**: The mains outlet (socket outlet) should be installed near the equipment and be easily accessable.
- The machine does not have a power on/off switch, so the power is turned on and off by simply plugging in or unplugging the power lead.
- **Note:** If your area experiences a high incidence of lightning or power surges, we recommend that you install surge protectors for the power and telephone lines. Surge protectors can be purchased from your dealer or at most telephone specialty stores.



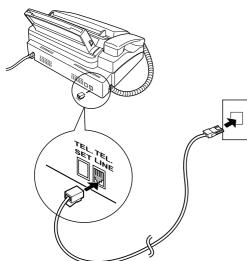
- ② Connect the handset as shown and place it on the handset rest.
  - The ends of the handset lead are identical, so they will go into either socket.



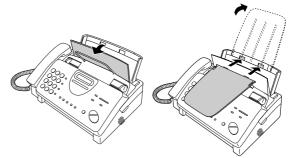
Make sure the handset lead goes into the socket marked with a handset symbol on the side of the machine!

Use the handset to make ordinary phone calls, or to transmit and receive documents manually.

- ③ Insert one end of the line cord into the socket on the back of the machine marked TEL.LINE. Insert the other end into a wall telephone socket.
  - Be sure to insert the telephone line cord into the **TEL.LINE** socket. **Do not** Insert into the **TEL.SET** socket.



- ④ Attach the paper tray extension.
  - Pull the paper release plate forward. Insert the paper tray extension horizontally into the notches in the paper tray. Rotate the paper tray extension up until it snaps into place.



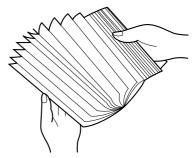
- (5) Attach the original document support.
  - **Note:** The original document support has a top side and a bottom side. If you cannot insert the tabs on the support into the holes, turn the support over.



## 4. Loading printing paper

You can load letter or legal size paper in the paper tray. The maximum number of sheets is:

- ♦ 60 for paper from 60 to 75 g/m<sup>2</sup>
- ◆ 50 for paper from 75 to 90 g/m<sup>2</sup>
- Fan the paper, and then tap the edge against a flat surface to even the stack.



2 Pull the paper release plate toward you.



- ③ Insert the stack of paper into the tray, print side down.
  - If paper remains in the tray, take it out and combine it into a single stack with the new paper before adding the new paper.
  - Be sure to load the paper so that printing takes place on the **print** side of the paper. Printing on the reverse side may result in poor print quality.

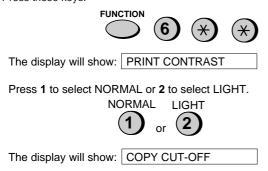


- ④ Push the paper release plate back down.
  - If the paper release plate is not pushed down, paper feed errors will result.

**Note:** When receiving faxes or copying documents, do not allow a large number of pages to accumulate in the output tray. This may obstruct the outlet and cause paper jams.



(5) Your fax has been set at the factory to print at normal contrast. Depending on the type of paper you have loaded, you may find that you obtain better print quality by changing the setting to LIGHT. Press these keys:



Press the STOP key to return to the date and time display.



#### 5. Clearing a jammed document

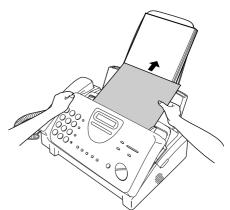
If the original document doesn't feed properly during transmission or copying, or DOCUMENT JAMMED appears in the display, first try pressing the **START/MEMORY** key (UX-370), **START** key (UX-310/FO-730) key. If it doesn't feed out, remove it as follows:.

#### Important:

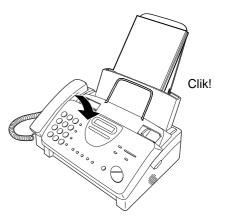
- Do not try to remove a document without opening the operation panel. This may damage the feeder mechanism.
- ① Open the operation panel by grasping the finger hold and pulling up.



2 Remove the document.

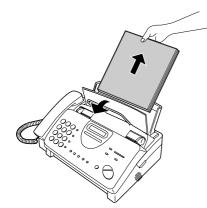


③ Close the operation panel, making sure it clicks into place.

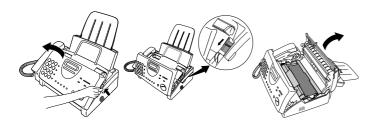


# 6. Clearing jammed printing paper

① Pull the paper release plate forward and remove the paper.

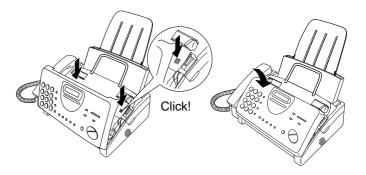


② Open the operation panel (grasp the finger hold and pull up), and then pull the release on the right side of the machine forward to open the print compartment cover.



- ③ Gently pull the jammed paper out of the machine, making sure no torn pieces of paper remain in the print compartment or rollers.

 $(\ensuremath{4})$  Gently close the print compartment cover (press down on both sides to make sure it clicks into place), and then close the operation panel.



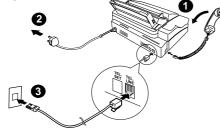
5 Replace the paper in the paper tray and push the paper release plate back down.





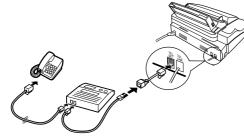
# [5] Quick reference guide (UX-370)

#### INSTALLATION



- 1. Connect the handset as shown.
- 2. Plug the power cord into a earthed, 230 V outlet.
- 3. Plug one end of the telephone line into the TEL. LINE socket on the rear of the
- fax, and the other end into your telephone wall socket.

#### CONNECTING AN ANSWERING MACHINE AND/OR EXTENSION TELEPHONE



- Remove the seal covering the TEL. SET socket on the rear of the fax. Connect an extension telephone or answering machine to the TEL. SET socket, using the socket adapter if required.
- 2. If desired, connect an extension phone to the answering machine.

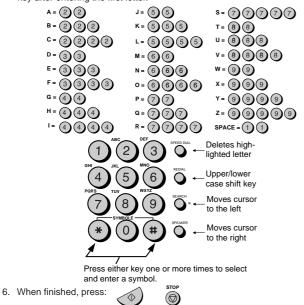
#### ENTERING YOUR NAME AND NUMBER

Note: Imaging film and paper must be loaded to perform the following operation.



Display shows: OWN NUMBER SET

- 2. Press:
- 3. Enter your fax number (max. of 20 digits) by pressing the number keys.
- If you make a mistake, press the SEARCH/R key to move the cursor back to the mistake, then enter the correct number or letter.
- 4. Press:
- 5. Enter your name by pressing the appropriate number keys as shown below.
- To enter two letters in succession that require the same key, press the SPEAKER key after entering the first letter.



#### SETTING THE DATE AND TIME

Note: Imaging film and paper must be loaded to perform the following operation.



Press the START/MEMORY key:

Enter two digits for the Day (01 through 31).

Enter two digits for the Month (01 through 12).

Enter four digits for the Year (Ex: 1999).

Enter two digits for the Hour (01 through 23).

Enter two digits for the Minute (00 through 59).

When finished, press:

#### STORING AND CLEARING NUMBERS FOR AUTOMATIC DIALING

Note: Imaging film and paper must be loaded to perform the following operation.

- 1. Press: 3 #
- Display shows: FAX/TEL # MODE
- Press 1 to store a number or 2 to clear a number.
   Enter a 2-digit Speed Dial number (from 01 to 05 for Rapid Key Dialing, or 06
- to 45 for Speed Dialing). (If you are clearing a number, go to Step 7.)
- 4. Enter the full telephone/fax number.

5. Press: 🔿

- Enter the name of the location by pressing number keys (max. of 20 characters). (Refer to the letter entry table in ENTERING YOUR NAME AND NUMBER.)
- 7. Press: OF

#### SENDING DOCUMENTS



Place your document (up to 10 pages) face down in the document feeder.

#### **Normal Dialing**

- 1. Lift the handset or press SPEAKE
- 2. Dial the fax number.
- 3. Wait for the reception tone (if a person answers, ask them to press their Start key).

#### 4. Press: START/MEMOR Rapid Key Dialing

Press the appropriate Rapid Key. Transmission will begin automatically.

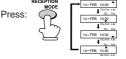
SPEAKER

#### Speed Dialing

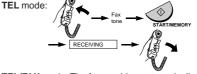
- 1. Press: SPEED DIAL
- 2. Enter 2-digit Speed Dial number.



#### **RECEIVING DOCUMENTS**



FAX mode: The fax automatically answers and receives the incoming document.

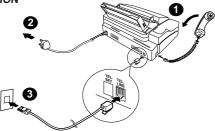


**TEL/FAX** mode: The fax machine automatically answers on one ring and receives faxes. Voice calls (including manually dialed fax transmissions) are signalled by a special ringing sound.

**A.M.** mode: Select this mode when an answering machine is connected to the fax and the answering machine is turned on.

# Quick reference guide (UX-310/FO-730)

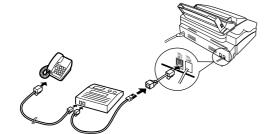
#### INSTALLATION



- 1. Connect the handset as shown.
- 2. Plug the power cord into a earthed, 230 V outlet.
- 3. Plug one end of the telephone line into the TEL. LINE socket on the rear of the

# fax, and the other end into your telephone wall socket.

#### CONNECTING AN ANSWERING MACHINE AND/OR EXTENSION TELEPHONE



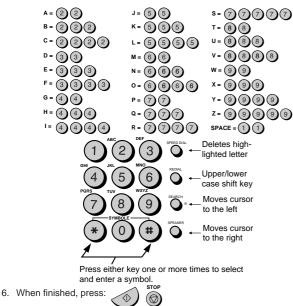
- Remove the seal covering the TEL. SET socket on the rear of the fax. Connect an extension telephone or answering machine to the TEL. SET socket, using the socket adapter if required.
- 2. If desired, connect an extension phone to the answering machine.

#### ENTERING YOUR NAME AND NUMBER



Display shows: OWN NUMBER SET

- 2. Press:
- 3. Enter your fax number (max. of 20 digits) by pressing the number keys.
- If you make a mistake, press the SEARCH/R key to move the cursor back to the mistake, then enter the correct number or letter.
- 4. Press:
- $\ensuremath{\mathsf{5.}}$  Enter your name by pressing the appropriate number keys as shown below.
- To enter two letters in succession that require the same key, press the SPEAKER key after entering the first letter.



#### SETTING THE DATE AND TIME





Enter two digits for the Day (01 through 31).

Enter two digits for the Month (01 through 12).

Enter four digits for the Year (Ex: 1999).

Enter two digits for the Hour (01 through 23).

Enter two digits for the Minute (00 through 59).



#### STORING AND CLEARING NUMBERS FOR AUTOMATIC DIALING



Display shows: FAX/TEL # MODE

- 2. Press 1 to store a number or 2 to clear a number.
- 3. Enter a 2-digit Speed Dial number (from 01 to 05 for Rapid Key Dialing, or 06 to 45 for Speed Dialing) (FO-730: from 01 to 08 for Rapid Key Dialing, or 09 to 88 for Speed Dialing). (If you are clearing a number, go to Step 7.)
- 4. Enter the full telephone/fax number.



- Enter the name of the location by pressing number keys (max. of 20 characters). (Refer to the letter entry table in ENTERING YOUR NAME AND NUMBER.)
- 7. Press: OF

#### SENDING DOCUMENTS



Place your document (up to 10 pages) face down in the document feeder.

#### Normal Dialing

- 1. Lift the handset or press
- 2. Dial the fax number.
- Wait for the reception tone (if a person answers, ask them to press their Start key).

4. Press:

# Rapid Key Dialing

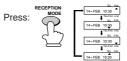
Press the appropriate Rapid Key. Transmission will begin automatically.

# Speed Dialing

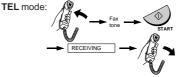
- 1. Press: SPEED DI
- 2. Enter 2-digit Speed Dial number.
- 3. Press:

#### **RECEIVING DOCUMENTS**

 $\odot$ 



FAX mode: The fax automatically answers and receives the incoming document.



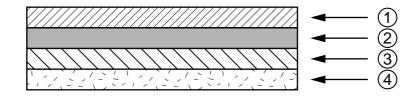
**TEL/FAX** mode: The fax machine automatically answers on one ring and receives faxes. Voice calls (including manually dialed fax transmissions) are signalled by a special ringing sound.

**A.M.** mode: Select this mode when an answering machine is connected to the fax and the answering machine is turned on.

# [6] Option imaging film specifications (UX-3CR)

# 1. Structure

This article is composed of polyester film coated with heat-resistant layer, matt layer and hot melt ink layer, leader film and paper core. Ink film specification is "DNP standard ink film HC".



- ① Heat Resistant Layer
- ② Base Film
- ③ Matt Layer
- ④ Hot melt Ink Layer

# 2. Details of compositions

# 2-1. Base film

Heading	Requirements	Measuring method
Material	Polyethylene- terephthalate	_

#### 2-2. Heat resistant layer

Heading	Requirements	Measuring method
Grade	HR Mixer P-5	_

#### 2-3. Matt layer

Heading	Requirements	Measuring method
Grade	ML Sumi	_

#### 2-4. Hot melt ink layer

Heading	Requirements	Measuring method
Grade	#507W	-

